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10/560,907	12/16/2005	Toshinori Sugihara	LB-1035-616	2364	
23117 NIXON & VAN	7590 01/11/201 NDERHYE, PC	EXAMINER			
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AKLINOTON,	V A 22203		ART UNIT	PAPER NUMBER	
			2815		
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			01/11/2010	PAPER	

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

Office Action Summary		Ар	plication No.	Applicant(s)				
		10	/560,907	SUGIHARA ET A	SUGIHARA ET AL.			
		Exa	aminer	Art Unit				
		JA	Y C. KIM	2815				
Period fo	The MAILING DATE of this commun or Reply	ication appears	on the cover sheet wi	th the correspondence ac	ddress			
A SH WHIC - Exter after - If NC - Failu Any r	ORTENED STATUTORY PERIOD F CHEVER IS LONGER, FROM THE M asions of time may be available under the provisions SIX (6) MONTHS from the mailing date of this comm period for reply is specified above, the maximum sta- te to reply within the set or extended period for reply eply received by the Office later than three months a ed patent term adjustment. See 37 CFR 1.704(b).	AILING DATE of 37 CFR 1.136(a). nunication. atutory period will app will, by statute, cause	OF THIS COMMUNIC In no event, however, may a re- oly and will expire SIX (6) MON the application to become AB	CATION.  eply be timely filed  THS from the mailing date of this of the ANDONED (35 U.S.C. § 133).				
Status								
1) 又	Responsive to communication(s) file	ed on 13 Octob	er 2009					
•	•	2b)∏ This actio						
3)		<i>7</i> —		ers, prosecution as to the	e merits is			
٥,١	3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.							
Dispositi	on of Claims							
4)⊠	Claim(s) <u>4-34</u> is/are pending in the a	application.						
•	4a) Of the above claim(s) is/are withdrawn from consideration.							
	5) Claim(s) is/are allowed.							
	6)⊠ Claim(s) <u>4-34</u> is/are rejected.							
· ·	Claim(s) is/are objected to.							
•	Claim(s) are subject to restrict	tion and/or ele	ction requirement.					
Applicati	on Papers							
91	The specification is objected to by the	e Evaminer						
•	The drawing(s) filed on <u>16 December</u>		a) 🛛 accepted or b) 🗆	objected to by the Exar	miner			
10/23	Applicant may not request that any object			• •				
				* ,	ER 1 121(d)			
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).  11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.								
Priority ι	ınder 35 U.S.C. § 119							
12) 又	Acknowledgment is made of a claim	for foreign prio	ritv under 35 U.S.C. §	119(a)-(d) or (f).				
· .	12)⊠ Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a)⊠ All b)□ Some * c)□ None of:							
/1	1. Certified copies of the priority documents have been received.							
	2. Certified copies of the priority documents have been received in Application No							
	3. Copies of the certified copies of the priority documents have been received in this National Stage							
	application from the International Bureau (PCT Rule 17.2(a)).							
* See the attached detailed Office action for a list of the certified copies not received.								
Attachmen	t(s)							
_	e of References Cited (PTO-892)		4) Interview S	ummary (PTO-413)				
2) Notic	e of Draftsperson's Patent Drawing Review (F	PTO-948)	Paper No(s	)/Mail Date				
_	nation Disclosure Statement(s) (PTO/SB/08) r No(s)/Mail Date		5) Notice of Ir 6) Other:	nformal Patent Application				

#### **DETAILED ACTION**

This Office Action is in response to Amendment filed October 13, 2009.

# Claim Objections

1. Claim 4 is objected to because of the following informalities: "the gate" should be replaced by "a gate" on line 11 and "the range" should be replaced by "a range" on line 12. Appropriate correction is required.

## Claim Rejections - 35 USC § 112

- The following is a quotation of the second paragraph of 35 U.S.C. 112:
   The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.
- 3. Claims 4-34 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention. Regarding claim 4, it is <u>not</u> clear with respect to what voltage the recited "threshold voltage of the gate voltage" is measured, because a voltage is *always* measured with respect to a certain reference voltage. In other words, it is <u>not</u> clear whether the "threshold voltage" is measured with a source region grounded and a drain region applied a bias, which is a common case for measuring a threshold voltage, or a different set of biases are applied to a source and a drain region of the semiconductor device, and what the source/drain biases are, because a threshold voltage depends on source/drain biases. For example, Fig. 17 of current Application shows that V<sub>DS</sub> = 10V when measuring a threshold voltage, while Fig. 18 of current Application shows that both source and drain electrodes are grounded when measuring

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a threshold voltage (lines 2-5 of page 64 of current Application). Claims 5-34 depend on claim 4, and therefore claims 5-34 are also indefinite.

### Claim Rejections - 35 USC § 103

- 4. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 5. Claims 4-7, 11, 15-20, 27 and 28 are rejected under 35 U.S.C. 103(a) as being unpatentable over Kawasaki et al. (US 2003/0047785) in view of Goodman (US 4,204,217) and further in view of Yan et al. (US 2004/0061114) and still further in view of Vijayakumar et al. (US 4,751,149).

Regarding claims 4 and 5, Kawasaki et al. disclose a semiconductor device (Fig. 1) comprising an active layer (5) (line 3 of [0037]), to which elements are added (lines 3-4 of [0038]), and which is made of a semiconductor containing ZnO or Mg<sub>x</sub>Zn<sub>1-x</sub>O (lines 1-3 of [0038]), and a blocking member (4a, 4b, 6, 7 and 9) (lines 3-5 of [0037], [0039], and line 6 of [0050]) for blocking the active layer (5) from an atmosphere such that the atmosphere substantially does not influence a region, in which a movable charge moves, of the active layer (5). Kawasaki et al. further disclose that the active layer (5) made of a semiconductor containing ZnO may be formed in an oxygen atmosphere ([0064]).

Kawasaki et al. differ from the claimed invention by not showing that nitrogen and hydrogen are added to the active layer, which is made of a semiconductor containing polycrystalline ZnO or Mg<sub>x</sub>Zn<sub>1-x</sub>O, amorphous ZnO or Mg<sub>x</sub>Zn<sub>1-x</sub>O, or either mixture of the polycrystalline ZnO and the amorphous ZnO or mixture of the polycrystalline Mg<sub>x</sub>Zn<sub>1-x</sub>O and the amorphous Mg<sub>x</sub>Zn<sub>1-x</sub>O, wherein the active layer includes the nitrogen and hydrogen as intentionally added dopants so that a threshold voltage of a gate voltage of the semiconductor device is in a range of approximately 0V to 3V (claim 4), wherein the active layer is formed under an atmosphere containing (i) one or more of nitrogen monoxide and nitrogen dioxide, and (ii) hydrogen peroxide (claim 5).

Goodman discloses a semiconductor device (Fig. 1) comprising an active layer (16) made of polycrystalline or amorphous ZnO (col. 2, lines 7-9).

Since both Kawasaki et al. and Goodman teach a semiconductor device, it would have been obvious to one of ordinary skill in the art at the time the invention was made that the active layer disclosed by Kawasaki et al. may comprise polycrystalline or amorphous ZnO, because a polycrystalline or amorphous semiconductor material is commonly used in manufacturing a thin film transistor.

Further regarding claims 4 and 5, Kawasaki et al. in view of Goodman differ from the claimed invention by not showing that nitrogen and hydrogen are added to the active layer, wherein the active layer includes the nitrogen and hydrogen as intentionally added dopants so that a threshold voltage of a gate voltage of the semiconductor device is in a range of approximately 0V to 3V (claim 4), wherein the active layer is

formed under an atmosphere containing (i) one or more of nitrogen monoxide and nitrogen dioxide, and (ii) hydrogen peroxide (claim 5).

Yan et al. disclose that high quality p-type ZnO films can be achieved using either NO or NO<sub>2</sub> gas as a dopant (lines 1-2 of [0036]).

Since both Kawasaki et al. and Yan et al. teach a ZnO semiconductor film, it would have been obvious to one of ordinary skill in the art at the time the invention was made to dope the active layer disclosed by Kawasaki et al. in view of Goodman with the dopants disclosed by Yan et al., because a high quality ZnO active layer may be formed by using either NO or NO<sub>2</sub> gas as a dopant, and therefore nitrogen is *inherently* added to the active layer.

Further regarding claims 4 and 5, Kawasaki et al. in view of Goodman and further in view of Yan et al. differ from the claimed invention by not showing that hydrogen is added to the active layer, wherein the active layer includes the hydrogen as intentionally added dopant so that a threshold voltage of a gate voltage of the semiconductor device is in a range of approximately 0V to 3V (claim 4), wherein the active layer is formed under an atmosphere containing (ii) hydrogen peroxide (claim 5).

Vijayakumar et al. disclose a method for manufacturing a ZnO thin film (Title), wherein oxygen and hydrogen peroxide can be used as suitable oxidants (col. 2, lines 38-39).

Since both Kawasaki et al. and Vijayakumar et al. teach a ZnO thin film, it would have been obvious to one of ordinary skill in the art at the time the invention was made that the ZnO active layer disclosed by Kawasaki et al. in view of Goodman and further in

view of Yan et al. may be formed under an atmosphere containing hydrogen peroxide, because oxygen and hydrogen peroxide may be used interchangeably in forming a ZnO thin film. Further, it has been held to be within the general skill of a worker in the art to select a known material on the basis of its suitability for the intended use. *In re Leshin*, 125 USPQ 416. In this case, hydrogen would be an intentionally added dopant, and a threshold voltage of a gate voltage of the semiconductor device is *inherently* in a range of approximately 0V to 3V <u>under certain source and drain bias conditions</u>, because Applicants do <u>not</u> specifically claim under what bias conditions the "threshold voltage" is measured, and do <u>not</u> define how close to "0V to 3V" would be "approximately 0V to 3V (emphasis added)".

Regarding claims 6 and 7, Kawasaki et al. further disclose that the blocking member (4a, 4b, 6, 7 and 9) is made up of different blocking layers (4a, 4b, 6, 7 and 9) (claim 6), wherein a blocking layer (4b) is made of SiO<sub>2</sub>, Al<sub>2</sub>O<sub>3</sub>, MgO, Ta<sub>2</sub>O<sub>5</sub>, TiO<sub>2</sub>, ZrO<sub>2</sub>, CeO<sub>2</sub>, K<sub>2</sub>O, Li<sub>2</sub>O, Na<sub>2</sub>O, Rb<sub>2</sub>O, In<sub>2</sub>O<sub>3</sub>, La<sub>2</sub>O<sub>3</sub>, Sc<sub>2</sub>O<sub>3</sub>, Y<sub>2</sub>O<sub>3</sub>, or a solid solution containing at least two of them (lines 5-9 of [0041]) (claim 7).

Regarding claim 11, Kawasaki et al. further comprise for the semiconductor device as set forth in claim 6 a gate electrode (3) (line 4 of [0037]) for controlling move of a movable electric charge in the active layer (5), a gate insulating layer (4), which serves as a block layer, for insulating the active layer (5) from the gate electrode (3), a source electrode (6) connected to the active layer (5), and a drain electrode (7) connected to the active layer (5), wherein a blocking layer (4b) is made of SiO<sub>2</sub>, Al<sub>2</sub>O<sub>3</sub>,

MgO, Ta<sub>2</sub>O<sub>5</sub>, TiO<sub>2</sub>, ZrO<sub>2</sub>, CeO<sub>2</sub>, K<sub>2</sub>O, Li<sub>2</sub>O, Na<sub>2</sub>O, Rb<sub>2</sub>O, In<sub>2</sub>O<sub>3</sub>, La<sub>2</sub>O<sub>3</sub>, Sc<sub>2</sub>O<sub>3</sub>, Y<sub>2</sub>O<sub>3</sub>, or a solid solution containing at least two of them (lines 5-9 of [0041]).

Regarding claims 15-20, 27 and 28, Kawasaki et al. disclose an electronic device (Figs. 8 and 9) comprising, as a switching element (T in Fig. 9), a thin film transistor (Fig. 1) ([0093] and lines 1-3 of [0096]) (claims 15, 17, 19 and 27), wherein the switching element (T) is connected to a picture element electrode (8 in Fig. 1) (line 8 of [0037]) such that an image signal is written in or read out from the picture element electrode (8) (claims 16, 18, 20 and 28).

6. Claims 8, 12, 21, 22, 29 and 30 are rejected under 35 U.S.C. 103(a) as being unpatentable over Kawasaki et al. (US 2003/0047785) in view of Goodman (US 4,204,217) and further in view of Yan et al. (US 2004/0061114) and still further in view of Vijayakumar et al. (US 4,751,149), and then further in view of Ogawa (US 2002/0056838). The teachings of Kawasaki et al. in view of Goodman and further in view of Yan et al. and still further in view of Vijayakumar et al. are discussed above.

Regarding claim 8, Kawasaki et al. further disclose for the semiconductor device as set forth in claim 7 that a blocking layer (9) ([0050]) constituting the blocking layers (4a, 4b, 6, 7 and 9) is made of silicon nitride, and the blocking layer (9) is so provided as to meet the active layer (5) separately from (i) each of two electrodes (6 and 7) serving as blocking layers and connected to the active layer (5), and (ii) an insulating layer (4), which serves as a blocking layer and meets the active layer (5), for insulating the active layer (5) from a control electrode (3) for controlling move of a movable electric charge in the active layer (5).

Kawasaki et al. in view of Goodman and further in view of Yan et al. and still further in view of Vijayakumar et al. differ from the claimed invention by not showing that the blocking layer is made of SiO<sub>2</sub>, Al<sub>2</sub>O<sub>3</sub>, MgO, Ta<sub>2</sub>O<sub>5</sub>, TiO<sub>2</sub>, ZrO<sub>2</sub>, CeO<sub>2</sub>, K<sub>2</sub>O, Li<sub>2</sub>O, Na<sub>2</sub>O, Rb<sub>2</sub>O, In<sub>2</sub>O<sub>3</sub>, La<sub>2</sub>O<sub>3</sub>, Sc<sub>2</sub>O<sub>3</sub>, Y<sub>2</sub>O<sub>3</sub>, ..., or a solid solution containing at least two of them.

Ogawa discloses a semiconductor device (Fig. 9) comprising a blocking layer (13) (line 2 of [0181]) for a ZnO semiconductor layer (23) (lines 5-6 of [0177]), wherein the blocking layer (13) can be made of SiO<sub>2</sub> (lines 8-11 of [0077]).

Since both Kawasaki et al. and Ogawa teach a semiconductor device, it would have been obvious to one of ordinary skill in the art at the time the invention was made to replace the silicon nitride blocking layer disclosed by Kawasaki et al. in view of Goodman and further in view of Yan et al. and still further in view of Vijayakumar et al. with the SiO<sub>2</sub> blocking layer disclosed by Ogawa, because SiO<sub>2</sub> is commonly used as an alternative to silicon nitride in manufacturing a semiconductor device.

Regarding claim 12, Kawasaki et al. further disclose for the semiconductor device as set forth in claim 11 that a blocking layer (9) ([0050]) constituting the blocking layers (4a, 4b, 6, 7 and 9) is made of silicon nitride, and the blocking layer (9) is so provided as to meet the active layer (5) separately from the source electrode (6), the drain electrode (7), and the gate insulating layer (4), each of which serves as a blocking layer.

Kawasaki et al. in view of Goodman and further in view of Yan et al. and still further in view of Vijayakumar et al. differ from the claimed invention by not showing that

the blocking layer is made of SiO<sub>2</sub>, Al<sub>2</sub>O<sub>3</sub>, MgO, Ta<sub>2</sub>O<sub>5</sub>, TiO<sub>2</sub>, ZrO<sub>2</sub>, CeO<sub>2</sub>, K<sub>2</sub>O, Li<sub>2</sub>O, Na<sub>2</sub>O, Rb<sub>2</sub>O, In<sub>2</sub>O<sub>3</sub>, La<sub>2</sub>O<sub>3</sub>, Sc<sub>2</sub>O<sub>3</sub>, Y<sub>2</sub>O<sub>3</sub>, ..., or a solid solution containing at least two of them.

Ogawa discloses a semiconductor device (Fig. 9) comprising a blocking layer (13) (line 2 of [0181]) for a ZnO semiconductor layer (23) (lines 5-6 of [0177]), wherein the blocking layer (13) can be made of SiO<sub>2</sub> (lines 8-11 of [0077]).

Since both Kawasaki et al. and Ogawa teach a semiconductor device, it would have been obvious to one of ordinary skill in the art at the time the invention was made to replace the silicon nitride blocking layer disclosed by Kawasaki et al. in view of Goodman and further in view of Yan et al. and still further in view of Vijayakumar et al. with the SiO<sub>2</sub> blocking layer disclosed by Ogawa, because SiO<sub>2</sub> is commonly used as an alternative to silicon nitride in manufacturing a semiconductor device.

Regarding claims 21, 22, 29 and 30, Kawasaki et al. disclose an electronic device (Figs. 8 and 9) comprising, as a switching element (T in Fig. 9), a thin film transistor (Fig. 1) ([0093] and lines 1-3 of [0096]) (claims 21 and 29), wherein the switching element (T) is connected to a picture element electrode (8 in Fig. 1) (line 8 of [0037]) such that an image signal is written in or read out from the picture element electrode (8) (claims 22 and 30).

7. Claims 9, 10, 13, 14, 23-26 and 31-34 are rejected under 35 U.S.C. 103(a) as being unpatentable over Kawasaki et al. (US 2003/0047785) in view of Goodman (US 4,204,217) and further in view of Yan et al. (US 2004/0061114) and still further in view of Vijayakumar et al. (US 4,751,149), and then further in view of Kaneko et al. (US

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5,166,816). The teachings of Kawasaki et al. in view of Goodman and further in view of Yan et al. and still further in view of Vijayakumar et al. are discussed above.

Regarding claims 9 and 10, Kawasaki et al. further disclose for the semiconductor device as set forth in claim 6 that a blocking layer (9) ([0050]) is made of silicon nitride, and the blocking layer (9) is so provided as to meet the active layer (5) separately from (i) each of two electrodes (6 and 7) serving as blocking layers and connected to the active layer (5), and (ii) an insulating layer (4), which serves as a blocking layer and meets the active layer (5), for insulating the active layer (5) from a control electrode (3) for controlling move of a movable electric charge in the active layer (5).

Kawasaki et al. in view of Goodman and further in view of Yan et al. and still further in view of Vijayakumar et al. differ from the claimed invention by not showing that the blocking layer is made of resin.

Kaneko et al. disclose a semiconductor device (Fig. 6), wherein a blocking layer (61) is made of resin (col. 4, line 57), and the blocking layer (61) is so provided as to meet the active layer (54) (col. 4, lines 21-22) separately from each of two electrodes (56 and 57) (col. 4, lines 15-16) serving as blocking layers and connected to the active layer (54), and an insulating layer (53) (col. 4, line 21), which serves as a blocking layer and meets the active layer (54), for insulating the active layer (54) from a control electrode (52) (col. 4, lines 20-21) for controlling move of a movable electric charge in the active layer (54).

Since both Kawasaki et al. and Kaneko et al. teach a semiconductor device, it

would have been obvious to one of ordinary skill in the art at the time the invention was made to replace the blocking layer disclosed by Kawasaki et al. in view of Goodman and further in view of Yan et al. and still further in view of Vijayakumar et al. with the polyimide resin disclosed by Kaneko et al., because a polyimide resin is a well-known material for forming an interlayer insulating film in manufacturing a thin film transistor.

Regarding claims 13 and 14, Kawasaki et al. further comprise for the semiconductor device as set forth in claim 6 a gate electrode (3) (line 4 of [0037]) for controlling move of a movable electric charge in the active layer (5), a gate insulating layer (4), which serves as a block layer, for insulating the active layer (5) from the gate electrode (3), a source electrode (6) connected to the active layer (5), a drain electrode (7) connected to the active layer (5), wherein a blocking layer (9) is made of silicon nitride ([0050]), and the blocking layer (9) is so provided as to meet the active layer (5) separately from the source electrode (6), the drain electrode (7), and the gate insulating layer (4), each of which serves as a blocking layer.

Kawasaki et al. in view of Goodman and further in view of Yan et al. and still further in view of Vijayakumar et al. differ from the claimed invention by not showing that the blocking layer is made of a resin.

Kaneko et al. disclose a semiconductor device (Fig. 6) comprising a gate electrode (52) (col. 4, lines 20-21) for controlling move of a movable electric charge in the active layer (54) (col. 4, lines 21-22), a gate insulating layer (53) (col. 4, line 21), which serves as a block layer, for insulating the active layer (54) from the gate electrode (52), a source electrode (57) (col. 4, lines 15-16) connected to the active layer (54), a

drain electrode (56) (col. 4, line 16) connected to the active layer (54), wherein a blocking layer (61) is made of a resin (col. 4, line 57), and the blocking layer (61) is so provided as to meet the active layer (54) separately from the source electrode (57), the drain electrode (56), and the gate insulating layer (53), each of which serves as a blocking layer.

Since both Kawasaki et al. and Kaneko et al. teach a semiconductor device, it would have been obvious to one of ordinary skill in the art at the time the invention was made to replace the silicon nitride blocking layer disclosed by Kawasaki et al. in view of Goodman and further in view of Yan et al. and still further in view of Vijayakumar et al. with the polyimide resin disclosed by Kaneko et al., because a polyimide resin is a well-known material for forming an interlayer insulating film in manufacturing a thin film transistor.

Regarding claims 23-26 and 31-34, Kawasaki et al. disclose an electronic device (Figs. 8 and 9) comprising, as a switching element (T in Fig. 9), a thin film transistor (Fig. 1) ([0093] and lines 1-3 of [0096]) (claims 23, 25, 31 and 33), wherein the switching element (T) is connected to a picture element electrode (8 in Fig. 1) (line 8 of [0037]) such that an image signal is written in or read out from the picture element electrode (8) (claims 24, 26, 32 and 34).

# Response to Arguments

8. Applicants' arguments with respect to claim 4 have been considered but are moot in view of the new ground of rejection; Vijayakumar et al. reference is used in rejection of claim 4.

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Applicants argue that "further, claim 4, by reciting that "said active layer includes said nitrogen and hydrogen as intentionally added dopants" so that the gate voltage is within the claimed range, ensures that the threshold voltage is within the claimed range forever, since the intentionally added dopants are within the active layer forever".

Applicants do not claim that the "threshold voltage" is in a range of approximately 0V to 3V forever, but rather claim a "threshold voltage" is in a range of approximately 0V to 3V for a semiconductor device, which may be interpreted that the "threshold voltage" is in the claimed range at a certain time period, especially when Applicants disclosed that the "threshold voltage" may increase over time in Fig. 18 of current Application. In other words, the above argument regarding the "threshold voltage" in the claimed range "forever" may not be in agreement with Applicants' disclosure.

Applicants argue that "first, under <u>unintentional</u> hydrogen doping, which corresponds to the solid curve in Fig. 15 of the instant specification, the threshold voltage is much more negative than the claimed threshold voltage", and that "second, Kawasaki/Goodman/Yan do not teach <u>intentional</u> hydrogen doping". (1) Vijayakumar et al. reference is used in rejection of claim 4. (2) Applicants do <u>not</u> specifically claim under what bias conditions the "threshold voltage" is measured as stated above.

Applicants argue that "furthermore, while Goodman discloses a "threshold" for turning a transistor "ON" being above zero, i.e., positive, see col. 4, lines 5-67 in Goodman, Applicant has already pointed out (see Response of December 4, 2008, p. 12) that Goodman does not consider any form of control for this threshold voltage". (1) Applicants do not specifically claim any form of control for the "threshold voltage",

especially because Applicants disclosed that the "threshold voltage" may vary over time as shown in Fig. 18 of current Application. (2) Applicants do <u>not</u> specifically claim under what bias conditions the "threshold voltage" is measured as stated above.

#### Conclusion

9. Applicants' amendment necessitated the new grounds of rejection presented in this Office action. Accordingly, **THIS ACTION IS MADE FINAL**. See MPEP § 706.07(a). Applicants are reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to JAY C. KIM whose telephone number is (571) 270-1620. The examiner can normally be reached on 7:30 AM - 5:00 PM EST.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Kenneth Parker can be reached on (571) 272-2298. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

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Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

/J. K./ Examiner, Art Unit 2815 January 4, 2010 /Jerome Jackson Jr./ Primary Examiner, Art Unit 2815